

Powell

Fabrication & Manufacturing Inc

The Bleach Strength Test — A Chemical Test Method to Determine the Strength of Sodium Hypochlorite

Last Update: March 30, 2001

Background

The liquid sodium hypochlorite made by the Powell Continuous Bleach Manufacturing Plant or by other methods is produced as sodium hypochlorite (NaOCl) in the presence of excess caustic. Because consumers require differing solution concentrations, bleach manufacturers need to measure specific components of the product. Sodium hypochlorite (NaOCl), excess caustic (NaOH), and excess alkalinity (Na₂CO₃) are components in bleach that are routinely tested. Although this test procedure does not address heavy metals and sodium chlorate (NaClO₃), a decomposition product, they should be tested at intermittent intervals and will require a qualified laboratory to perform these tests.

Comparative Sample Analysis

The test method below will provide accurate and repeatable results by the producer and consumer to ensure the product is meeting the desired specification.

However, there are times when the strength of the sodium hypochlorite as tested by the manufacturer will differ from the consumer's results. Many times these differences can be accounted for by the losses in shipping due to decomposition. However, it is difficult to know when the differences in test results are decomposition losses and when they are errors in test methods or procedures.

In order for both the manufacturer and consumer to verify testing methods and decomposition losses, an easy procedure can be used to verify the accuracy and repeatability of each other's testing method and the decomposition losses that result due to shipping time and temperature.

At the time of loading, the manufacturer will take two retained 250 ml samples of the sodium hypochlorite loaded in the tank truck or shipping container. The manufacturer will place each sample in a separate insulated storage container with ice of sufficient quantity to keep the samples cold.

- The manufacturer will retain one iced sample and send one iced sample with the shipment to be given to the consumer for testing. At the time of delivery, the consumer will take one more 250 ml retained sample of the sodium hypochlorite unloaded from the tank truck and place this third sample in another insulated container with ice.

Within a few hours of the arrival of the samples to the consumer's laboratory, the consumer will notify the manufacturer that the testing of the iced shipped samples will commence and both the manufacturer and the consumer will test each iced sample a total of three times. The consumer will also test the iced delivered sodium hypochlorite from the tank truck three times. By comparing results, both the manufacturer and the consumer will have data on the repeatability and accuracy of each other's results and the decomposition of the product during shipping will have been established for that given delivery time and temperature.

The differences in the results between the consumer and the manufacturer of the sodium hypochlorite should be within plus or minus 0.5% or less. If these results are not achieved, a comparative review of laboratory methods and equipment may be required.

Analytical Method

Apparatus

The analytical methods described in this application note require that certain glassware and laboratory apparatus be available for use. The methods can be easily performed using pipettes and volumetric glassware. The level of accuracy (and cost savings on chemicals) is directly related to the measurement. For example, higher degrees of accuracy will provide better quality control of the product and can potentially reduce manufacturing costs of the product. The following laboratory apparatus with their Fisher Scientific catalog numbers are presented to help you equip your facility with the minimum laboratory glassware and accessories needed to analyze your manufactured bleach.

<i>Laboratory Apparatus</i>	<i>Fisher Catalog Number</i>
Erlenmeyer flask (250 ml)	10-041A (pack of 6)
Volumetric Pipette	
5 ml	13-650-2F (pack of 12)
10 ml	13-650-2L (pack of 12)
25 ml	13-650-2P (min of 6)
50 ml	13-650-2S (min of 6)
Pipette bulb	14-070-1 (pack of 3)
Liquid Dispensers (optional) 5-30 ml	13-706-18 (optional)
Weighing bottle	03-422F (pack of 6)
Volumetric flask (250 ml)	1-205D (min of 6)
Graduated cylinder (10 ml)	08-555A (min 3)
Graduated cylinder (50 ml)	08-555C (min 3)
Burette (50 ml)	03-700-12B (min 2)
Burette support	14-688 (min 1)
Magnetic stirrer	14-493-120S (min 1)
Magnetic stir bar	14-511-62 (min 10)
Analytical balance (0.001 g)	01-920-76 (min 1)
Reference weight (30 g)	01-920-76 (min 1)
Hydrometer	
1.000-1.050	11-603-7A
1.050-1.100	11-603-7B
1.100-1.150	11-603-7C
1.150-1.200	11-603-7D
1.200-1.250	11-603-7E
1.250-1.300	11-603-7F

Suggestions for Setting-up Analytical Procedures

1. Obtain a representative sample by flushing the sampling port so that the sample is fresh and free of foreign matter and then slowly take the sample over 30-60 seconds.
2. Samples should be stored in a cool, dark place and analyzed as soon as possible.
Note: If the sample can not be tested immediately, the sample should be stored with ice or in a 40° F(5° C) refrigerator.
3. Use good pipetting technique. Use a pipette bulb to draw solution into the pipette to a point above the level mark. Allow the bottom of the meniscus to reach the level mark. When dispensing the sample into a flask, touch the tip of the pipette to the side of the flask to remove only the "hanging drop".

4. Before titrating the sample, rinse the titration burette with acid, distilled water, and finally with the titrant. Fill the burette. Open the stopcock to allow the titrant to descend to the 0.00-ml mark. Make sure that the burette tip does not contain an air bubble.
5. Make sure you swirl or thoroughly mix the titrant and sample in the flask during the titration.
6. Re-fill the burette for the next titration.

High Accuracy Analytical Methods

Sample Preparation

1. Tare a weighing bottle on the analytical balance. Pipette 25 ml of the bleach sample into the weighing bottle and weigh to the nearest 1.0 mg (0.001g). This is the weight of the original sample.

Note: Specific gravity of the bleach = $\frac{\text{sample weight}}{25 \text{ mL}}$

2. Transfer the sample to a 250 ml volumetric flask, washing all of the sample out of the weighing bottle into the volumetric flask with distilled water. Dilute to the mark with distilled water and mix thoroughly. Aliquots of this sample will be used for the sodium hypochlorite, excess caustic, and excess sodium carbonate titrations. Typical size aliquot solutions are 5 or 10 ml for the bleach test and 50 ml for the excess caustic and excess sodium carbonate test.

Grams Per Liter Available Chlorine

Reagents

Glacial acetic acid – 1:1 (1 L)

Starch solution indicator (1 L)

Sodium thiosulfate – 0.1N (1 L)

KI crystals (500 g)

Fisher Catalog Number

LC10290-2

Note: This is 50% by weight acetic acid

SS408-1

SS368-1

P410-500

Procedure

1. Add 50 ml of distilled water to an Erlenmeyer flask.
2. Pipette a 5 ml aliquot of the bleach sample into the Erlenmeyer flask with stirring.

Suggested aliquot of stock solution (25/250):

3-10% Sodium Hypochlorite: 10 ml . . . using 0.1 N $\text{Na}_2\text{S}_2\text{O}_3$. . . ~15 ml titrant.

10-16% Sodium Hypochlorite: 5 ml . . . using 0.1 N $\text{Na}_2\text{S}_2\text{O}_3$. . . ~20 –25 ml titrant.

3. Add 2 or 3 grams (1/2 teaspoon) of KI crystals and 10 ml of 1:1 acetic acid (in this order) to the Erlenmeyer flask.
4. Titrate the solution with standardized sodium thiosulfate (0.1N) [$\text{Na}_2\text{S}_2\text{O}_3$] until the mixture is straw-yellow in color.

Note: A white sheet of paper should be placed under the Erlenmeyer flask to help see the color change. In addition a small high intensity light placed in the area of the Erlenmeyer flask pointing to the flask and on to the white paper should be used in order to best see the color change and to achieve accurate and repeatable results.

Note: The sodium thiosulfate must be added by drops and not a steady stream. If this slow addition of sodium thiosulfate is not done, the final results will not be accurate or repeatable.

- Add 5 ml of starch indicator and continue to very slowly, drop by drop, titrate the mixture until the blue color disappears.

Calculation of Grams per Liter Available Chlorine

Based on the following titration information:

Original Dilution:	25/250	Note: 25 ml of original bleach to 250 ml of aliquot solution
Sample Size:	Assume 5 ml	for example
Titration (Sodium Thiosulfate):	Variable.	Note: In actual calculations use the molarity number provided by the supplier
	Assume titrant = 0.1009 M	= 100.9 mM (for example)
Titration Consumed (Na ₂ S ₂ O ₃):	Variable	Note: For example assume 21.9 ml used during titration
Stoichiometry:	½ = 0.5	
<i>Explanation:</i> The addition of acid to the titration flask changes the original chemical form of bleach from NaOCl to HOCl to Cl ₂ . Under these conditions, sodium thiosulfate can be used to reduce the valence of the chlorine atom from +1 to -1 (to the chloride ion - Cl), a change of 2 electrons. This two electron change is accounted for in the calculation by the Stoichiometry of 1 to 2 or 0.5.		
Molecular wt of Chlorine	70.91	grams/mole

- GPL of available chlorine =

$$\frac{(\text{ml of titrant}) \times (\text{mM of titrant})}{(\text{Sample Size} \times \text{Original Dilution})} \times \text{Stoichiometry} \times \frac{(1 \text{ mole})}{(1000\text{mM})} \times \frac{(70.91 \text{ grams})}{(\text{mole})}$$

Calculation Example from example numbers above

$$\frac{21.9 \times 100.9}{5 \times (25/250)} \times (0.5 \times 0.001 \times 70.91) = 156.71 \text{ GPL of available chlorine}$$

$$\frac{21.9 \times 100.9}{5 \times (25/250)} \times 0.03546 = 156.71 \text{ GPL of available chlorine}$$

**Note:* If 10 ml aliquot of the bleach sample is used to test strong bleach, change to sample size to 10 ml

Alternate definitions of bleach solution strength

Note: Conversion of grams per liter available chlorine to weight percent sodium hypochlorite or weight percent available chlorine requires an accurate measurement of the specific gravity using sample weight divided by 25 ml.

However, testing has shown typically between a 0.5 to 1% error introduced in determination of the weight percent calculations due to errors in the typical laboratory weighting errors and 25 ml sample weight.

Therefore, in the above example assume a 0.5% error in final results for weight percent of sodium hypochlorite occurred. If the final calculations were 13.70 %, a 0.5% error would mean the sample could have been from 13.63 to 13.77%. When comparing strength of bleach between the producer and consumer, this error can be significant.

In conclusion only grams per liter available chlorine should be used for specifications, comparison testing, and to price the value of the product.

When grams per liter available chlorine is used, there is a direct proportional relationship between the raw materials used. For example, the raw materials used to produce 120 GPL available chlorine versus 160 GPL available chlorine is a ratio of 1.333. Therefore the value of the product has a direct proportional relationship to the GPL available chlorine with the exception of delivery cost.

If the weight percent of sodium hypochlorite or available chlorine is used for final results, much greater errors in measurement will exist and the value of the product will not be directly proportional to the weight percent.

1. Weight percent of Sodium Hypochlorite (NaOCl) = $\frac{\text{GPL available chlorine} \times 1.05}{10 \times \text{specific gravity of sample}}$
2. Weight percent of Available Chlorine = $\frac{\text{weight percent sodium hypochlorite}}{1.05}$
3. Trade percent Available Chlorine = $\frac{\text{grams per liter available chlorine}}{10}$

Wt% Sodium Hydroxide and Sodium Carbonate

A variety of methods are currently being used by bleach manufacturers to measure excess caustic and alkalinity. These methods might include the use of barium to precipitate carbonate species or the use of various pH indicators during the titration steps. Powell Fabrication and Manufacturing, Inc. recommends that the analytical methods below and it does not include a barium precipitation step. Phenolphthalein and methyl orange are used as pH indicators.

NOTE: Barium precipitation is used by some laboratories in the Wt% Sodium Hydroxide and Sodium Carbonate titrations. Our experience has been that some type of chemical problem exists with the method and does not produce accurate results.

<i>Reagents</i>	<i>Fisher Catalog Number</i>
Hydrochloric acid, 0.1 N (1 L)	SA54-1
Phenolphthalein indicator, 1% (500 ml)	SP62-500
Neutral hydrogen peroxide solution, 30% (500 mL)	H325-500
Methyl Orange indicator, 0.1% (500 ml)	SM54-500

Procedure

1. Add 50 ml of distilled water to an Erlenmeyer flask.
2. Pipette a 50 ml of the aliquot bleach sample into the Erlenmeyer flask with stirring.
Note: This aliquot 50 ml bleach sample is from the same 25/250 dilution used in the available chlorine test.
3. Slowly, add 3 ml of neutral 30% H₂O₂ solution to the Erlenmeyer flask.

Note: The addition of 30% of H₂O₂ solution must be done carefully.

The hydrogen peroxide is added to remove all of the sodium hypochlorite from the solution by converting it to salt and oxygen. Be aware that a higher bleach concentration will give a more vigorous reaction. This means the neutralization of 15% requires **more care** than adding H₂O₂ to a 5% bleach solution. Take the necessary precautions if the more concentrated solution is used. Remember to stir the solution during the H₂O₂ addition . . . failure to stir could lead to a sudden, vigorous reaction.

To determine if enough hydrogen peroxide has been added, after the solution is carefully stirred and has then stopped to settle for 30 seconds, add one more drop of hydrogen peroxide to the solution. If no bubbles of oxygen are noted, no further addition of hydrogen peroxide is required. If oxygen bubbles are noted, continue to add drops of hydrogen peroxide until no oxygen is generated from the solution.

Note: Do not use 3% H₂O₂ since it may have free acid in the solution and the free acid will neutralize the excess caustic. Many times this free acid will greatly reduce the measured strength of excess caustic. Only use a acid free 30% H₂O₂.

4. Add 5 drops of the phenolphthalein indicator and stir.
5. Continue to stir and titrate the solution with standardized 0.1 N HCl until the pink color disappears.

Note: A white sheet of paper should be placed under the Erlenmeyer flask to help see the color change. In addition a small high intensity light placed in the area of the Erlenmeyer flask pointing to the flask and on to the white paper should be used in order to best see the color change and to achieve accurate and repeatable results.

Note: The 0.1 HCl must be added by drops and not a steady stream. If this slow addition of 0.1 HCl is not done, the final results will not be accurate or repeatable.

Record the ml of acid used.

N = normality of standardized acid

A = ml acid used to titrate to the phenolphthalein endpoint

6. Add 10 drops of the methyl orange indicator and stir.
7. Continue to stir and titrate the solution very slowly, drop by drop, with standardized 0.1 N HCl until the yellow color changes to the first appearance of a "rust/red" color. This endpoint is not instantaneous. Stirring the titration, notice the "rust" color that appears as you drop HCl into the solution before it turns back to yellow. The first stable appearance of this rust color is what you are titrating to. Record the ml of acid used.

B = Total ml acid used to titrate to the methyl orange endpoint.

Calculations

% NaOH by Weight

$$\frac{[B - 2(B - A)] \times N \times 0.040}{\frac{50}{250} \times \text{wt of original sample}} \times 100$$

Explanation: The addition of acid to the titration flask directly titrates the NaOH with HCl. Thus, the value 0.040 is the formula weight of NaOH (40) divided 1000 because we are working in milliliters. The indicator, phenolphthalein, in base is red. After the base is titrated, the additional acid starts to change the mixture pH. When the pH changes from pH 10 to 8.2, the indicator changes from red to colorless "indicating" that all the base is titrated.

% Na₂CO₃ by Weight

$$\frac{[2(B - A)] \times N \times 0.053}{\frac{50}{250} \times \text{wt of original sample}} \times 100$$

Explanation: After the caustic titration is complete, the addition of more acid will titrate the carbonate ion (CO_3^{2-}) to carbon dioxide (CO_2) a 2 electron change. Thus, the value 0.053 is the formula weight of Na_2CO_3 (106) divided by the electron change divide by 1000 because we are working in milliliters. After the carbonate ion is titrated, the additional acid starts to change the mixture pH. When the pH changes from pH 4.4 to 3.1, the indicator changes from yellow to red "indicating" that all the carbonate ion is titrated.

Calculation of Liquid Bleach pH

The pH of liquid bleach can be calculated using the data from the Wt% Sodium Hydroxide titration.

1. Measure the liquid bleach specific gravity.
2. Calculate the Trade% NaOH.

$$\text{Trade\% NaOH} = \text{Wt\% NaOH} \times \text{specific gravity}$$

3. Calculate the g/L NaOH.

$$\frac{\text{g}}{\text{L}} \text{NaOH} = \text{Trade\%} \times 10$$

4. Calculate the moles/liter (M) of NaOH.

$$M \text{ NaOH} = \frac{\frac{\text{g}}{\text{L}} \text{NaOH}}{40}$$

5. Calculate the pH.

$$\text{pH} = 14 + \log (M \text{ NaOH})$$

The following table contains pH calculations based on the NaOH titration.

Liquid Bleach pH Calculation Based on the Wt% NaOH Titration

Trade% NaOH	g/L NaOH	M NaOH	PH	Trade% NaOH	g/L NaOH	M NaOH	pH
0.001	0.01	0.00025	10.40	0.245	2.45	0.06125	12.79
0.002	0.02	0.00050	10.70	0.250	2.50	0.06250	12.80
0.003	0.03	0.00075	10.88	0.255	2.55	0.06375	12.80
0.004	0.04	0.00100	11.00	0.260	2.60	0.06500	12.81
0.005	0.05	0.00125	11.10	0.265	2.65	0.06625	12.82
0.010	0.10	0.00250	11.40	0.270	2.70	0.06750	12.83
0.015	0.15	0.00375	11.57	0.275	2.75	0.06875	12.84
0.020	0.20	0.00500	11.70	0.280	2.80	0.07000	12.85
0.025	0.25	0.00625	11.80	0.285	2.85	0.07125	12.85
0.030	0.30	0.00750	11.88	0.290	2.90	0.07250	12.86
0.035	0.35	0.00875	11.94	0.295	2.95	0.07375	12.87
0.040	0.40	0.01000	12.00	0.300	3.00	0.07500	12.88
0.045	0.45	0.01125	12.05	0.305	3.05	0.07625	12.88
0.050	0.50	0.01250	12.10	0.310	3.10	0.07750	12.89
0.055	0.55	0.01375	12.14	0.315	3.15	0.07875	12.90
0.060	0.60	0.01500	12.18	0.320	3.20	0.08000	12.90
0.065	0.65	0.01625	12.21	0.325	3.25	0.08125	12.91
0.070	0.70	0.01750	12.24	0.330	3.30	0.08250	12.92
0.075	0.75	0.01875	12.27	0.335	3.35	0.08375	12.92
0.080	0.80	0.02000	12.30	0.340	3.40	0.08500	12.93
0.085	0.85	0.02125	12.33	0.345	3.45	0.08625	12.94
0.090	0.90	0.02250	12.35	0.350	3.50	0.08750	12.94
0.095	0.95	0.02375	12.38	0.355	3.55	0.08875	12.95
0.100	1.00	0.02500	12.40	0.360	3.60	0.09000	12.95
0.105	1.05	0.02625	12.42	0.365	3.65	0.09125	12.96
0.110	1.10	0.02750	12.44	0.370	3.70	0.09250	12.97
0.115	1.15	0.02875	12.46	0.375	3.75	0.09375	12.97
0.120	1.20	0.03000	12.48	0.380	3.80	0.09500	12.98
0.125	1.25	0.03125	12.49	0.385	3.85	0.09625	12.98
0.130	1.30	0.03250	12.51	0.390	3.90	0.09750	12.99
0.135	1.35	0.03375	12.53	0.395	3.95	0.09875	12.99
0.140	1.40	0.03500	12.54	0.400	4.00	0.10000	13.00
0.145	1.45	0.03625	12.56	0.405	4.05	0.10125	13.01
0.150	1.50	0.03750	12.57	0.410	4.10	0.10250	13.01
0.155	1.55	0.03875	12.59	0.415	4.15	0.10375	13.02
0.160	1.60	0.04000	12.60	0.420	4.20	0.10500	13.02
0.165	1.65	0.04125	12.62	0.425	4.25	0.10625	13.03
0.170	1.70	0.04250	12.63	0.430	4.30	0.10750	13.03
0.175	1.75	0.04375	12.64	0.435	4.35	0.10875	13.04
0.180	1.80	0.04500	12.65	0.440	4.40	0.11000	13.04
0.185	1.85	0.04625	12.67	0.445	4.45	0.11125	13.05
0.190	1.90	0.04750	12.68	0.450	4.50	0.11250	13.05
0.195	1.95	0.04875	12.69	0.455	4.55	0.11375	13.06
0.200	2.00	0.05000	12.70	0.460	4.60	0.11500	13.06
0.205	2.05	0.05125	12.71	0.465	4.65	0.11625	13.07
0.210	2.10	0.05250	12.72	0.470	4.70	0.11750	13.07
0.215	2.15	0.05375	12.73	0.475	4.75	0.11875	13.07
0.220	2.2	0.05500	12.74	0.480	4.80	0.12000	13.08
0.225	2.25	0.05625	12.75	0.485	4.85	0.12125	13.08
0.230	2.3	0.05750	12.76	0.490	4.90	0.12250	13.09
0.235	2.35	0.05875	12.77	0.495	4.95	0.12375	13.09
0.240	2.40	0.06000	12.78	0.500	5.00	0.12500	13.10

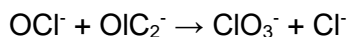
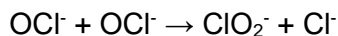
Wt% Sodium Chlorate

In basic solution, OCl^- decomposition to form chlorate ion has been shown to be a second-order process¹

$$\text{Rate} = k_2 [\text{OCl}^-]^2$$

with the following stoichiometry: $3\text{OCl}^- \rightarrow \text{ClO}_3^- + 2\text{Cl}^-$

The decomposition of OCl^- involves chlorite ion (ClO_2^-) as an intermediate in the following generally accepted mechanism^{1,2}:



1. Gordon, G., Adam, L., Bubnis, B., 1995 "Minimizing Chlorate Ion Formation in Drinking Water When Hypochlorite Ion is the Chlorinating Agent", ISBN 0-89867-871-5, American Water Works Association Research Foundation, Denver, CO.
2. Gordon, G., Adam, L., Bubnis, B. 1995 "Minimizing Chlorate Ion Formation", Journal of the American Water Works Association, 87:6:97-106.

The most reliable ClO_3^- measurement is by ion chromatography (IC). The titration method for ClO_3^- suffers from many interferences and thus is not very accurate. We have an arrangement with an analytical laboratory to measure the various components in liquid bleach. Contact Dr. Bernard Bubnis at the address below.

Novachem Laboratories Inc.

5172 College Corner Pike
PO Box 638
Oxford, OH 45056
513-523-3605 (Tel) 513-523-4025 (Fax)

Bleach Strength

Wt% Bleach
Wt% Caustic
Wt% Alkalinity
Clarity/Suspended Solids

Inorganics

Chlorate Ion
Bromate Ion

Transition Metal Ions

Iron
Copper
Nickel

References

Sodium Hypochlorite Safety and Handling Pamphlet, The Chlorine Institute, Inc., Washington DC
Soda Bleach Solutions, Diamond Shamrock, Cleveland, OH
Practical Guide to Chlorine Bleach Making, Allied Chemical, Morristown, NJ

High Accuracy Analytical Methods

Calculations

Grams per Liter of Available Chlorine

Normality of $\text{Na}_2\text{S}_2\text{O}_3$ in mM = _____ M x 1000 = _____ mM

ml $\text{Na}_2\text{S}_2\text{O}_3$ (titrant) consumed = _____ ml

Sample Size of aliquot solution = _____ ml

Original Dilution = 25/250 Strong bleach diluted to mark

$$\frac{(\text{ml of titrant}) \times (\text{mM of titrant})}{(\text{Sample Size} \times \text{Original Dilution})} \times \text{Stoichiometry} \times \frac{(1 \text{ mole})}{(1000\text{mM})} \times \frac{(70.91 \text{ grams})}{(\text{mole})}$$

Typical Calculation Example from example numbers method above

Normality of $\text{Na}_2\text{S}_2\text{O}_3$ in mM = 0.1009 M x 1000 = 100.9 mM

ml $\text{Na}_2\text{S}_2\text{O}_3$ (titrant) consumed = 21.9 ml

Sample Size of aliquot solution = 5 ml

Original Dilution = 25/250 Strong bleach diluted to mark

$$\frac{21.9 \times 100.9}{5 \times (25/250)} \times (0.5 \times 0.001 \times 70.91) = 156.71 \text{ GPL of available chlorine}$$

$$\frac{21.9 \times 100.9}{5 \times (25/250)} \times 0.03546 = 156.71 \text{ GPL of available chlorine}$$

*Note: If 10 ml aliquot of the bleach sample is used to test strong bleach, change to sample size to 10 ml

% NaOH by Weight

Weight of original sample (25 mL) = _____ g (to nearest 0.001 g)

N = normality of standardized acid = _____ N

A = mL acid used to titrate to the phenolphthalein endpoint = _____ ml

B = mL acid used to titrate to the methyl orange endpoint = _____ ml

$$\frac{[B - [2(B - A)]] \times N \times 0.040}{\frac{50}{250} \times \text{wt of original sample}} \times 100$$

$$\frac{[(\quad) - [2(\quad - \quad)]] \times 0.1 \times 0.040}{\frac{50}{250} \times (\quad)} \times 100 = \text{_____ Wt\% NaOH}$$

% Na₂CO₃ by Weight

$$\frac{[2(B - A)] \times N \times 0.053}{\frac{50}{250} \times \text{wt of original sample}} \times 100$$

$$\frac{[2(\quad - \quad)] \times 0.1 \times 0.053}{\frac{50}{250} \times (\quad)} \times 100 = \text{_____ Wt\% Na}_2\text{CO}_3$$

Specific Gravity of Solution

$$\underline{\text{Original 25 ml Sample Weight (grams)}} = \frac{\text{_____}}{25 \text{ ml}} = \frac{\text{_____}}{25} = \text{_____}$$

Powell

Fabrication & Manufacturing Inc.
740 E. Monroe Rd St. Louis MI 48880
Phone 989.681.2158 Fax 989.681.5013
e-mail info@powellfab.com website www.powellfab.com

