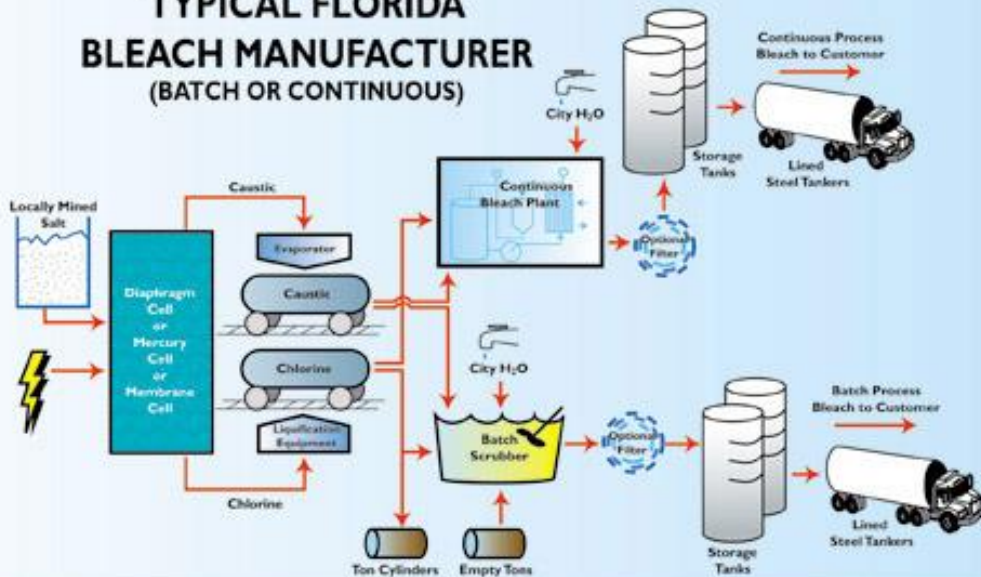


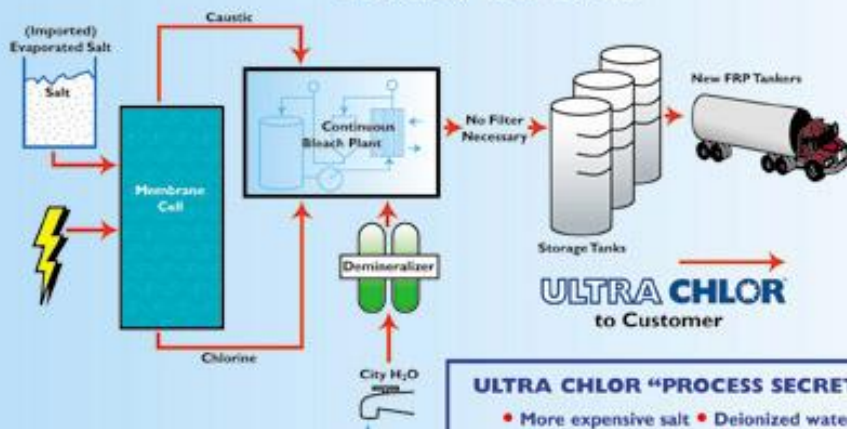
TYPICAL FLORIDA BLEACH MANUFACTURER (BATCH OR CONTINUOUS)



Metals/Bromides from Salt Mercury Iron, Nickel residual evaporator, rail cars Rail delays Iron from empty tons High Chlorate from scrubber Recontamination from bad trailer liners



ODYSSEY PROCESS TAMPA, FLORIDA



ULTRA CHLOR "PROCESS SECRETS"

- More expensive salt
- Deionized water
- Membrane cell caustic
- FRP tankers

"BENEFITS TO THE CUSTOMER"

- Cleaner, purer bleach
- Longer shelf life
- Trouble-free operation
- Fast, reliable service
- Compliance with pending bromate regulations
- Better economics with stable long term pricing